

IN THE SPECIFICATION:

Please amend/replace the paragraph on page 3, line 21 as follows:

Figure 4 is an illustration of a "rosette pattern"; and

Please amend/replace the paragraph on page 3, lines 22-24 as follows:

Figure 5 is a graph of test results for motor bearing retentions (Force v. Distance) of a sample formed in accordance with an exemplary embodiment and samples formed using other non-radial riveting methods, and

Figure 6 is a top view of a bearing pocket in accordance with an alternative exemplary embodiment of the present invention.

Please amend/replace the paragraph on page 5, lines 25-29 and page 6, lines 1-7 as follows:

In another exemplary embodiment and as illustrated in Figure 6, the outer wall comprises a plurality of arcuate portions 27 with gaps 29 disposed therebetween wherein the arcuate portions are each defined by an inner diameter which corresponds to an outer diameter of the outer race of the bearing (e.g., large enough to allow the bearing to be inserted therein or press fit therein (e.g., slight engagement or frictional fit between the outer wall and the bearing)). In this embodiment, the arcuate portions may extend from the shoulder supporting the bearing wherein the gaps between the arcuate portions are defined partially by the shoulder portion or alternatively the arcuate portions extend from a wall which depends from the shoulder portion, in this alternative the wall may extend partially alongside the outer race of the bearing or past the height of the outer race of the bearing and the arcuate portions will extend therefrom.